

INSTALLATION GUIDE FOR CLADDING 2023

INSTALLATION GUIDE FRAMECRETE

VERSION: 2023

PRODUCT:

CLADDING 2" & 3"

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INSTALLATION GUIDELINES

EXPANSION JOINTS:

EXPANSION JOINTS ARE NOT NEEDED DUE TO OUR MATERIAL'S (AAC) PROPERTIES AND FASTENING DISTANCES.

CONTROL/MOVEMENT JOINTS:

PLACEMENT OF CONTROL JOINTS ARE RESPONSIBILITY OF THE DESIGNER, CONSIDERING BUILDING EXPANSION JOINTS, SOIL, FOUNDATION PERFORMANCE, DISSIMILAR MATERIALS/WALLS, CHANGES IN BUILDING HEIGHT, LOCAL CODE, ETC.

THE FOLLOWING DRAWINGS ASSEMBLIES AND CONSTRUCTION DETAILS ARE FOR ILLUSTRATION PURPOSES ONLY.

CONSULT DESIGN AUTHORITY AND CONFIRM COMPLIANCE CODE. LITECON DOES NOT PROVIDE DESIGN SERVICES.

CHECK PLUMB AND ALIGNMENT OF JOIST OR AFTER SUPPORTS.

METAL STUDS SHOULD BE PER DESIGN SPECIFICATIONS. NO MORE THAN 24" O.C. (PLEASE CONTACT LITECON TECHNICAL DEPARTMENT AND CONSULT YOUR DESIGN PROFESSIONAL).

WOOD STUDS SHOULD BE PER DESIGN SPECIFICATIONS. NO MORE THAN 16" O.C. (PLEASE CONTACT LITECON TECHNICAL DEPARTMENT AND CONSULT YOUR DESIGN PROFESSIONAL).

BRICK LEDGE AND ANGLE IRON ARE HIGHLY RECOMMENDED, ESPECIALLY ON 2 STORY BUILDINGS. CONSULT DESIGN PROFESIONAL.

FLASHING AND WEEPS SHOULD BE PER CODE AND PER DESIGNER SPECIFICATIONS.

RECOMMENDED FLASHING:

- ·LIQUID FLASHING
- ·GALVANIZED STEEL FLASHING BEHIND HOMEWRAP

RECOMMENDED WEEPS:

- ·MTI DRY WALL OPENING WEEPS EVERY 4'O.C. ON FIRST ROW ONLY
- ·WEEP SCREED

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BEFORE STARTING

- 1.- BLUEPRINTS
- 2.- HOUSE WRAP AS WEATHER BARRIER
- 3.- BRICK LEDGE OR COATED STEEL ANGLE OR STAINLESS STEEL ANGLE 2" x 2"
- 4.- LITECON CLADDING
- 5.- LITECON A DHESIVE
- 6.- LIQUID FLASHING (OPTIONAL, SEE WALL ASSEMBLY OPTION 1)
- 7.- WALL OPENING WEEPS (OPTIONAL, SEE WALL ASSEMBLY OPTION 1 OR OPTION 2)
- 8.- METAL FLASHING OR CODE APPROVED(OPTIONAL, SEE WALL ASSEMBLY OPTION 2)
- 9.- WEEP SCREED (OPTIONAL, SEE WALL ASSEMBLY OPTION 3)
- 10.- FASTENERS: DEPEND ON THE STUD (WOOD OR STEEL) AND THE LITECON CLADDING THICKNESS. IN BOTH CASES THE FASTENER SHOULD HAVE A COATING THAT PROVIDES CORROSION
- 11.- FIBERGLASS MESH
- 12.- TAP WATER
- 13.- ELECTRIC POWER 110/220V
- 14.- A 5 GAL. EMPTY BUCKET
- 15.- GROUT MIXING PADDLE
- 16.- ELECTRIC DRILL
- 17.- BATTERY SCREWDRIVER
- 18.- RUBBER HAMMER
- 19.- BUBBLE OR LASER KNIFE
- 20.- JOINT KNIFE
- 21.- CIRCULAR SAW
- 22.- 7" DIA MOND TURBO BLA DE
- 23.- BACKER ROD FOR WINDOWS
- 24.- SILICONE WATERPROOF FOR WINDOWS

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CLADDING DIMENSIONS NOMINAL SIZE 2' x 8' NOMINAL SIZE 2' x 7' 16 FT2 96" NOMINAL SIZE 13.14 FT2 24" 2' x 4' 84" 24" 7.88 FT2 24" 48" NOMINAL SIZE 2' x 7' **NOMINAL SIZE** 13.14 FT2 2' x 4' 84" 24" 7.88 FT2 24'

NOTES

1.LENGTH CAN BE ADJUSTED TO CUSTOMERS NEEDS (EVERY 0.2 INCHES) UP TO 120"
2.THE NOMINAL SIZE OF THE LITECON CLADDING IS 2" X 2' X 4', THE ACTUAL SIZE IS 1.97" X 23.62" X 48.03"
3.THE NOMINAL SIZE OF THE LITECON CLADDING IS 2" X 2' X 7', THE ACTUAL SIZE IS 1.97" X 23.62" X 80.11"
4.THE NOMINAL SIZE OF THE LITECON CLADDING IS 2" X 2' X 8', THE ACTUAL SIZE IS 1.97" X 23.62" X 96.06"
5.THE NOMINAL SIZE OF THE LITECON CLADDING IS 3" X 2' X 4', THE ACTUAL SIZE IS 2.95" X 23.62" X 48.03"
6.THE NOMINAL SIZE OF THE LITECON CLADDING IS 3" X 2' X 7', THE ACTUAL SIZE IS 2.95" X 23.62" X 80.11"

48"

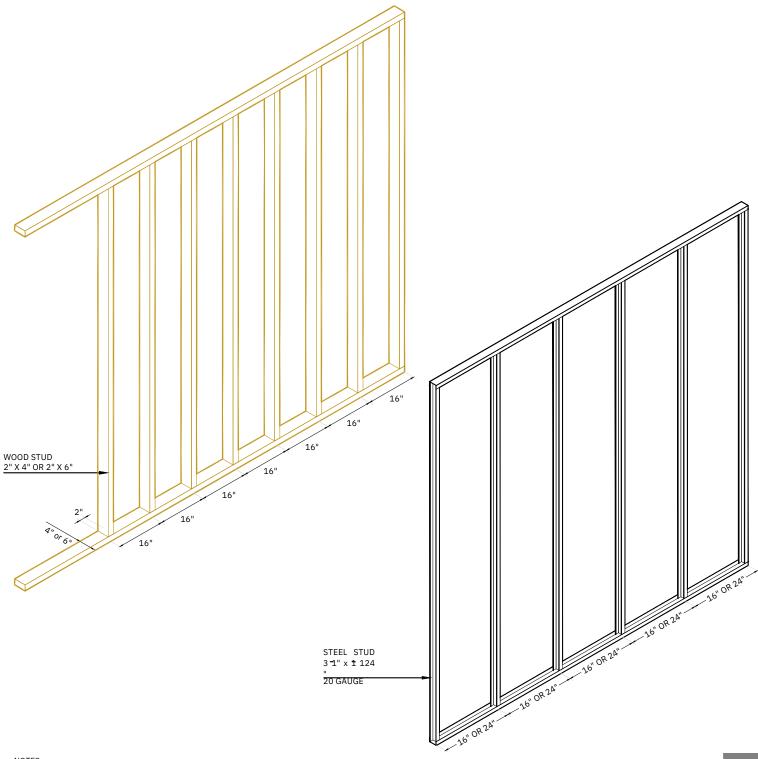
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VERSION: 2023

PRODUCT:

CLADDING 2" & 3"

TYPICAL WOOD STUD FRAME AND STEEL FRAME



NOTES

1.THE NOMINAL SIZE OF FRAMING WOOD STUD IS 2" X 4" OR 2" X 6"

2.METAL STUDS SHOULD BE PER DESIGN SPECIFICATIONS. NO MORE THAN 24" O.C.
(PLEASE CONTACT LITECON TECHNICAL DEPARTMENT AND CONSULT YOUR DESIGN PROFESSIONAL).

3.WOOD STUDS SHOULD BE PER DESIGN SPECIFICATIONS. NO MORE THAN 16" O.C.
(PLEASE CONTACT LITECON TECHNICAL DEPARTMENT AND CONSULT YOUR DESIGN PROFESSIONAL).

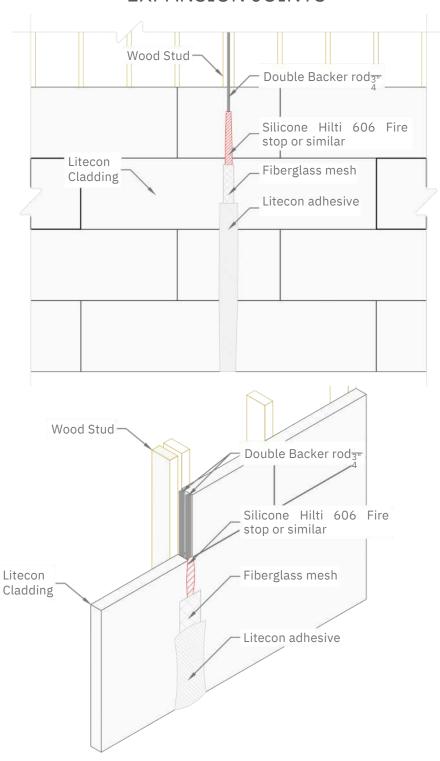
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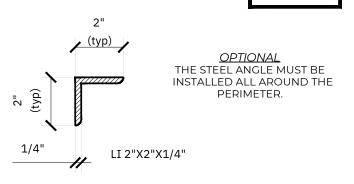
EXPANSION JOINTS



INSTALLATION GUIDE FRAMECRETE FRAMECRETE VERSION: 2023 PRODUCT: CLADDING 2" & 3" BRICK LEDGE OR STEEL ANGLE (OPTIONAL) WOOD STUD 2"X4" OR 2"X6" BRICK LEDGE 2"X2"

> ¹14x24" EXPANSION BOLT AT 24" OC

COATED STEEL OR STAINLESS STEEL 2"X2"XT4" ANGLE



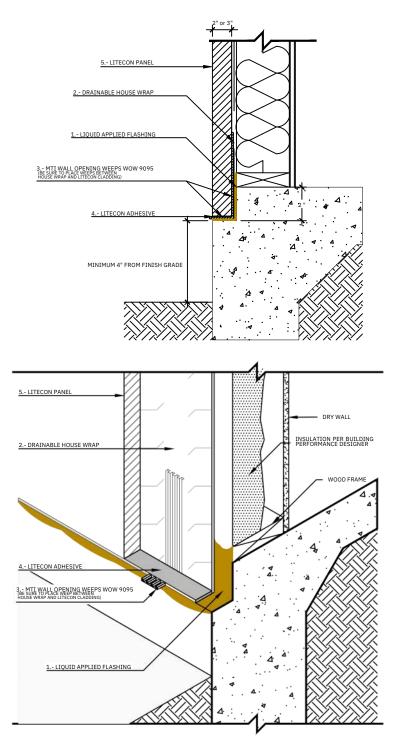
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PRODUCT:

CLADDING 2" & 3"

WALL ASSEMBLY - OPTION 1



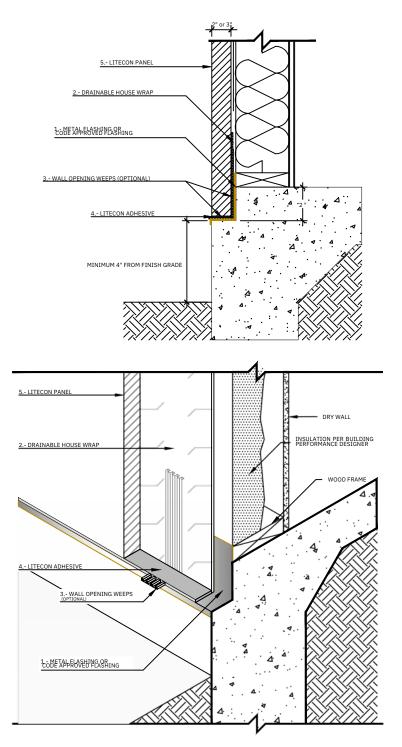
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PRODUCT:

CLADDING 2" & 3"

WALL ASSEMBLY - OPTION 2



4.LITECON ADHESIVE CAN BE USED FOR LEVELING. THE LEVELING THICKNESS RANGE IS 116" TO 1"

^{1.}FLASHING. CHECK MANUFACTURER'S INSTALLATION GUIDELINES

^{2.}TAMILYNWRAP OR DUPONT DRAINABLE WRAP ARE RECOMMENDED AS A WEATHER BARRIER. CHECK MANUFACTURER'S INSTALLATION GUIDELINES
DRAINABLE WRAP MUST BE INSTALLED WITH DRAINABLE PATTERN FACING LITECON CLADDING. CHECK MANUFACTURER'S INSTALLATION GUIDELINES 3.WALL OPENING WEEP. CHECK MANUFACTURER'S INSTALLATION GUIDELINES
WE RECOMMEND 1 WALL OPENING WEEP PER PANEL 2'X4' OR TWO WEEPS PER PANEL 2'X7'
WALL OPENING WEEP SHOULD NOT BE CUT UNTIL AFTER THE FINAL FINISH HAS BEEN APPLIED

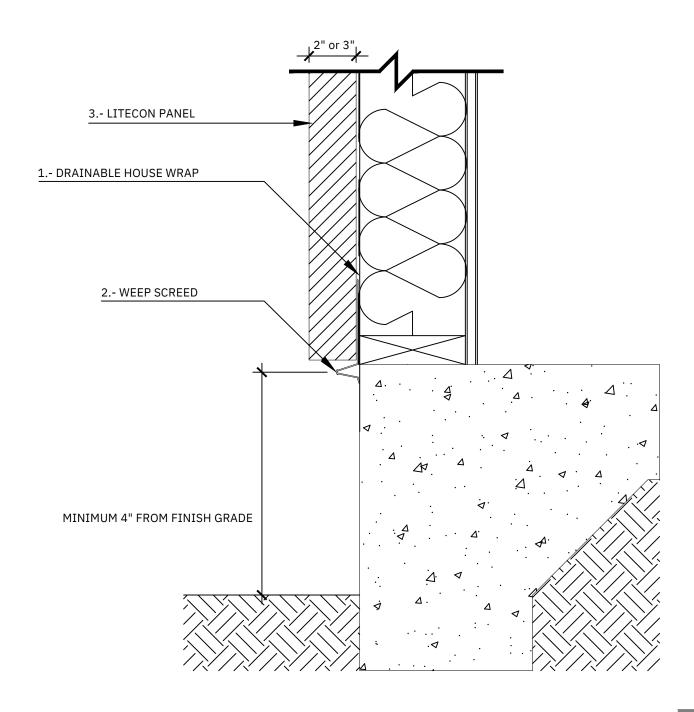
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PRODUCT:

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WALL ASSEMBLY - OPTION 3



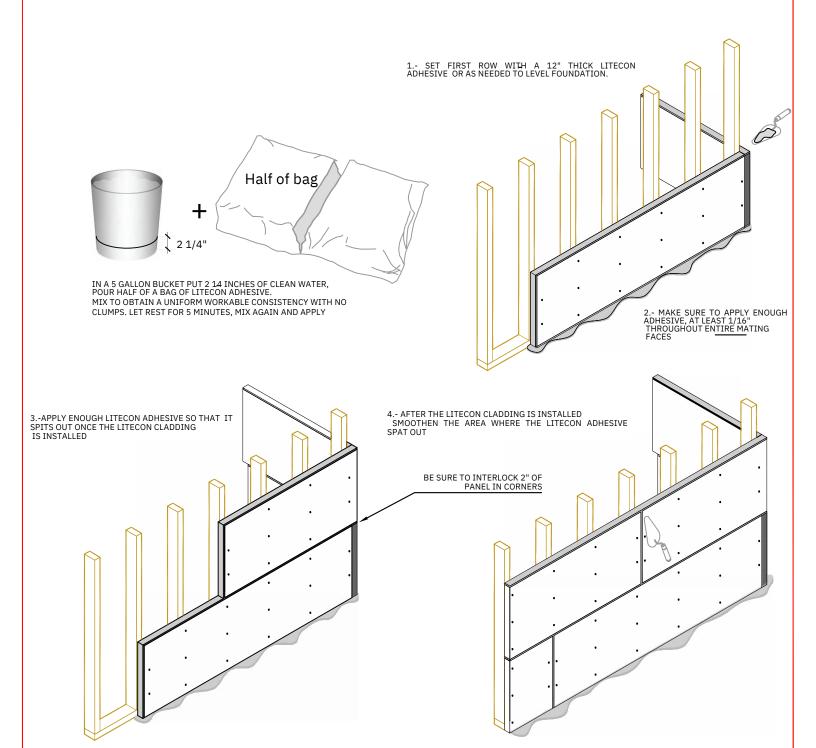
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PRODUCT:

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FIRST ROW AND ADHESIVE APPLICATION



1.-LEVEL FIRST ROW WITH LITECON ADHESIVE

NOTES

- 2.-MAKE SURE TO APPLY ENOUGH ADHESIVE, AT LEAST 1/16" THROUGHOUT THE ENTIRE MATING FACES 3.-BE SURE TO INTERLOCK 2" OF PANEL IN CORNERS
- 4.-WHEN DRILLING THROUGH THE PANELS, MAKE SURE THE SCREW ENTERS THE WOOD STUD
- 5.-FASTENERS HEADS MUST BE COUNTERSUNK 12" INTO THE PANEL
- 6.-FILL THE 12" GAP GENERATED BY THE FASTENER WITH LITECON ADHESIVE TO PREVENT WATER INTRUSION TO THE STUD 7.-ALLOW LITECON ADHESIVE TO DRY FOR A MINIMUM OF 24 HOURS PRIOR TO APPLYING ANY LOAD
- 8.- ONCE THE ADHESIVE IS MADE OR MIXED WITH WATER IT SHOULD BE USED WITHIN A MAXIMUM OF 30 MINUTES

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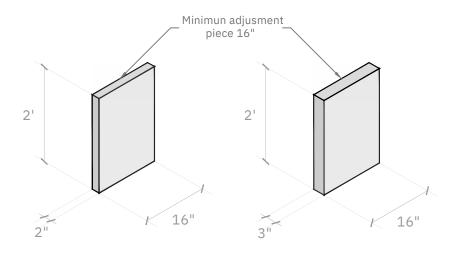
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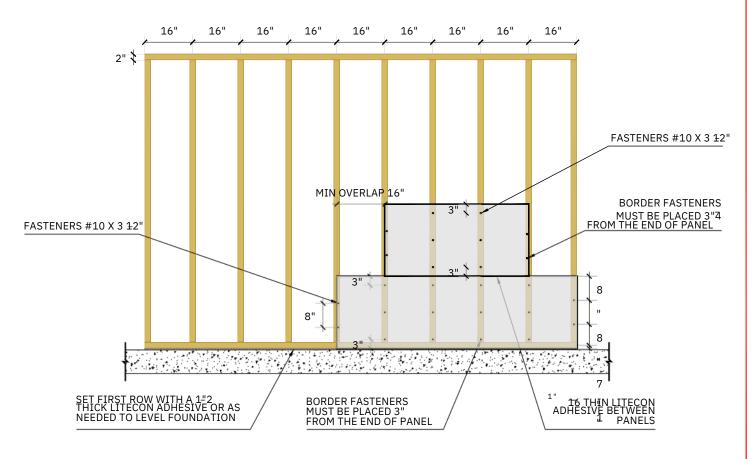
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CLADDING 2" & 3"

SUBSEQUENT ROW





NOTES

1.THE 2' X 4' PANEL MUST BE INSTALLED WITH 10 FASTENERS 2.THE 2' X 7' PANEL MUST BE INSTALLED WITH 16 FASTENERS 3.THE 2' X 8' PANEL MUST BE INSTALLED WITH 19 FASTENERS

4.MAKE SURE TO APPLY ENOUGH ADHESIVE, AT LEAST 1/16" THROUGHOUT THE ENTIRE MATING FACES 5.BE SURE TO INTERLOCK 2" OF PANEL IN CORNERS 6.WHEN DRILLING THROUGH THE PANELS, MAKE SURE THE SCREW ENTERS THE WOOD STUD

7. FASTENERS HEADS MUST BE COUNTERSUNK 12" INTO THE PANEL

8.FILL THE 12" GAP GENERATED BY THE FASTENER WITH LITECON ADHESIVE TO PREVENT WATER INTRUSION TO THE STUD 9.MINIMUN ADJUSMENT PIECE 16"

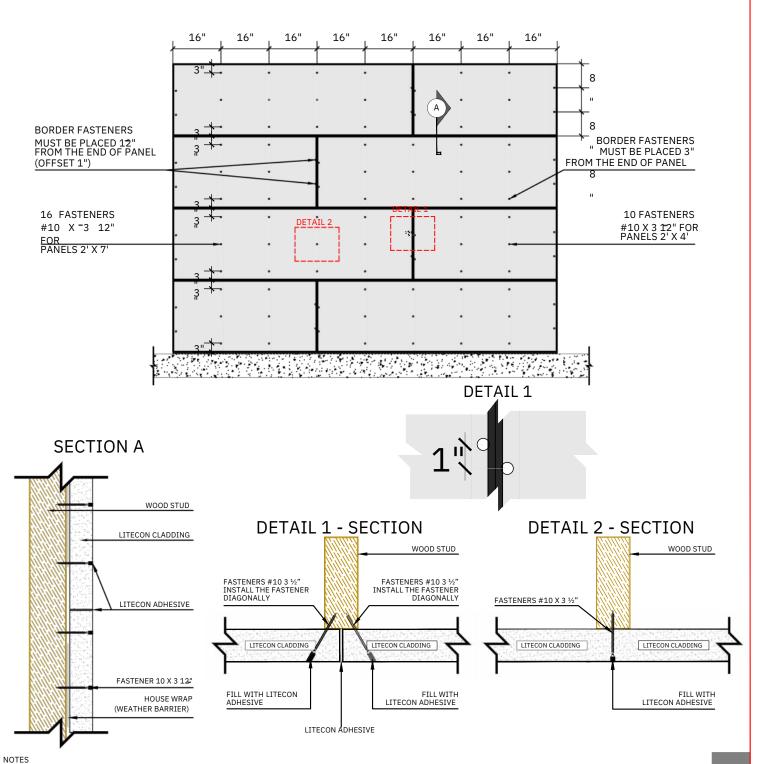
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PRODUCT:

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FASTENERS DISTRIBUTION - WOOD STUD



1.-THE 2' X 4' PANEL MUST BE INSTALLED WITH 10 FASTENERS

- 2.-THE 2' X 7' PANEL MUST BE INSTALLED WITH 16 FASTENERS
- 3.-THE 2' X 8' PANEL MUST BE INSTALLED WITH 19 FASTENERS
- 4.- WHEN DRILLING THROUGH THE PANELS, MAKE SURE THE SCREW ENTERS THE WOOD STUD
- 5.- FASTENERS HEADS MUST BE COUNTERSUNK 12" INTO THE PANEL
- 6.- FILL THE 12" GAP GENERATED BY THE FASTENER WITH LITECON ADHESIVE TO PREVENT WATER INTRUSION TO THE STUD

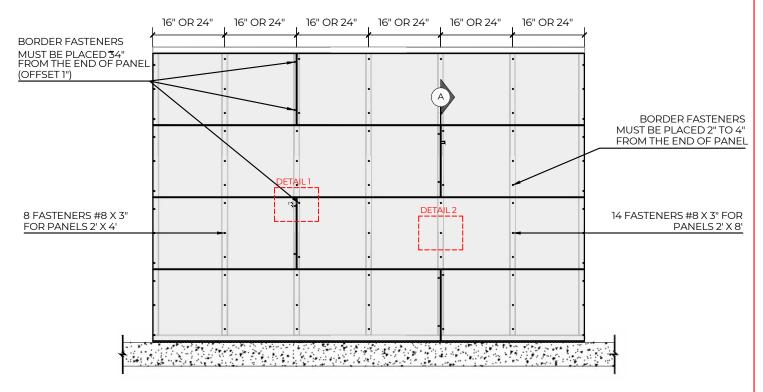
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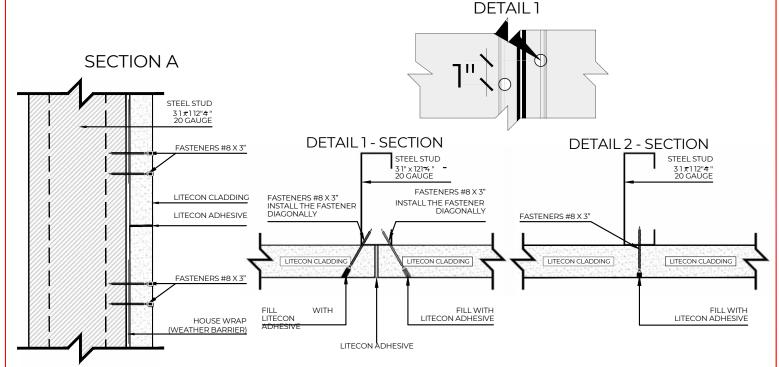
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PRODUCT:

CLADDING 2" & 3"

FASTENERS DISTRIBUTION - STEEL STUD





1.-THE 2' X 4' PANEL MUST BE INSTALLED WITH 8 FASTENERS

NOTES

- 2.- THE 2' X 8' PANEL MUST BE INSTALLED WITH 14 FASTENERS
- 3.- WHEN DRILLING THROUGH THE PANELS, MAKE SURE THE SCREW ENTERS THE WOOD STUD
- 4.- FASTENERS HEADS MUST BE COUNTERSUNK 12" INTO THE PANEL
- 5.- FILL THE 12" GAP GENERATED BY THE FASTENER WITH LITECON ADHESIVE TO PREVENT WATER INTRUSION TO THE STUD

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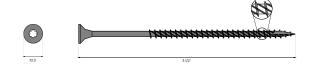
PRODUCT:

CLADDING 2" & 3"

FASTENER SPECIFICATION FOR WOOD STUD AND METAL STUD

FASTENER FOR WOOD STUD 2" CLADDING

#10 X 3 12" SELF DRILLING



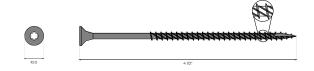
FASTENER FOR STEEL STUD 2" CLADDING

#8 X 3" SELF DRILLING



FASTENER FOR WOOD STUD 3" CLADDING

#10 X 4 12" SELF DRILLING



FASTENER FOR STEEL STUD 3" CLADDING

#8 X 4" SELF DRILLING



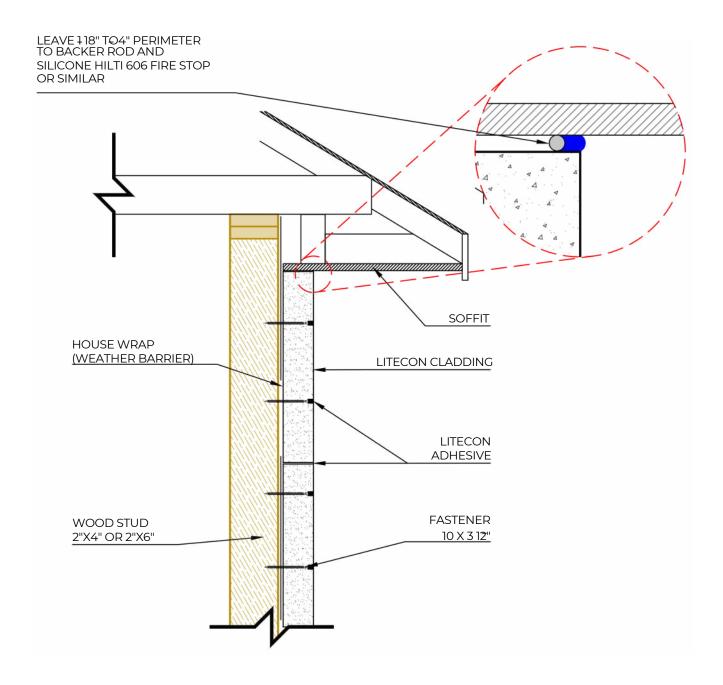
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CEILING FINISHES



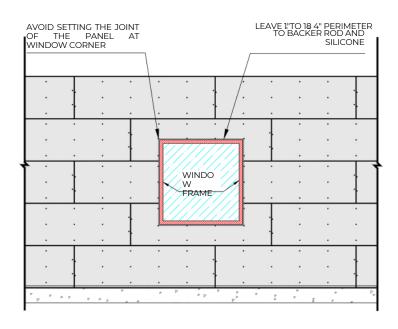
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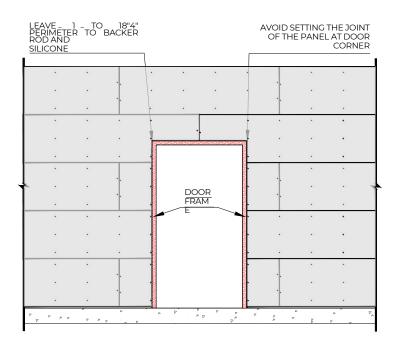
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CLADDING 2" & 3"

WINDOWS & DOORS





- 1.- LEAVE 1" TO 184" PERIMETER FOR THERMAL EXPANSION AND SEAL WITH SILICONE
- 2.- APPLY SILICONE 100 % WATERPROOF FOR OUTDOOR. CHECK MANUFACTURER'S INSTALLATION GUIDELINES 3.- THE CRITERIA FOR DOORS AND WINDOWS ALSO APPLY TO GARAGES

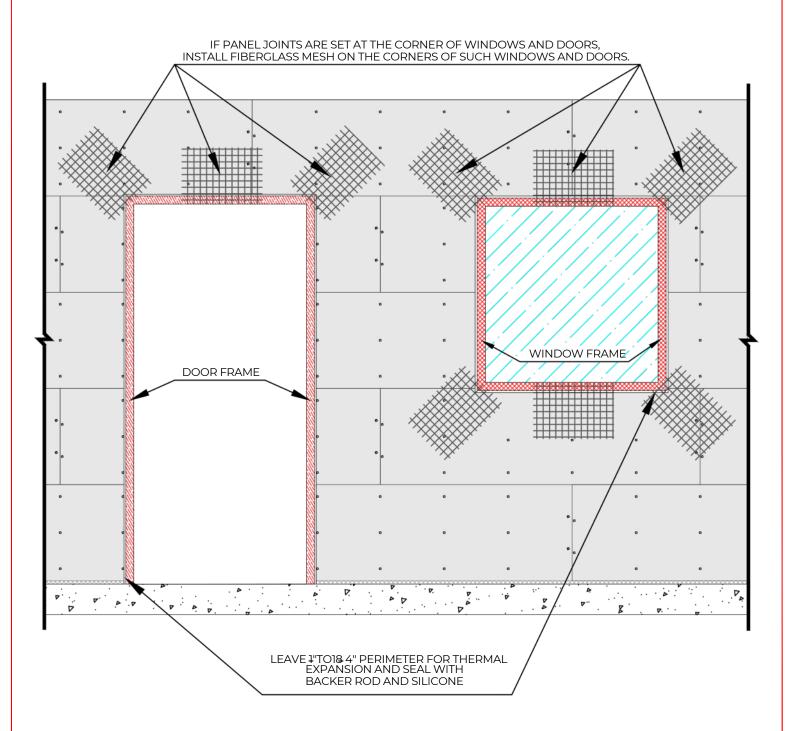
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PRODUCT:

CLADDING 2" & 3"

FIBERGLASS MESH



NOTES

1.FOR DOOR AND WINDOW CORNERS AND REPAIRS, USE SELF-ADHESIVE FIBERGLASS MESH ALKALI RESISTANCE AND HIGH HUMIDITY RESISTANT CHECK MANUFACTURER'S INSTALLATION GUIDELINES
2.IT IS ADVISABLE TO USE A FIBERGLASS MESH ACCORDING TO BASE COAT SYSTEM. FOR MORE INFORMATION CHECK MANUFACTURER'S INSTALLATION.

2.IT IS ADVISABLE TO USE A FIBERGLASS MESH ACCORDING TO BASE COAT SYSTEM, FOR MORE INFORMATION CHECK MANUFACTURER'S INSTALLATION GUIDELINES 3.APPLY SILICONE 100 % WATERPROOF FOR OUTDOOR. CHECK MANUFACTURER'S INSTALLATION GUIDELINES

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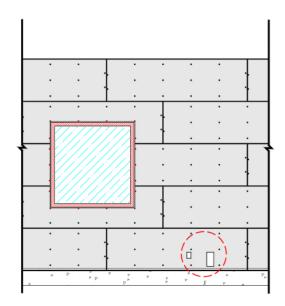
PRODUCT:

CLADDING 2" & 3"

DRILLINGS - WALLS

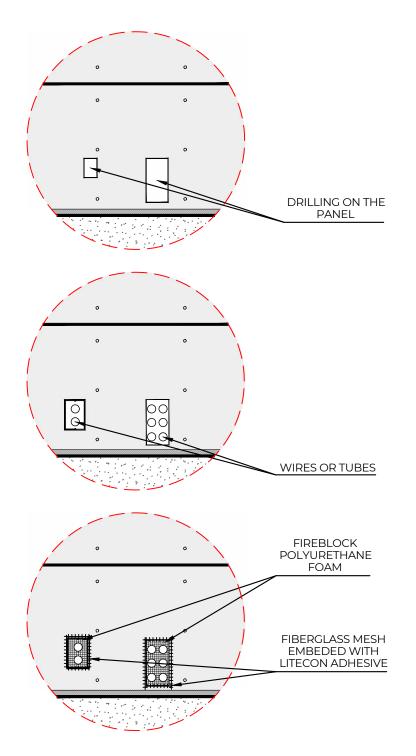
1.- CUT AS NEEDED FROM THE OUTSIDE THROUGH LITECON CLADDING

2.- PASS WIRES OR TUBES THROUGH THE PENETRATIONS



3.- FILL IN WITH FIREBLOCK POLYURETHANE FOAM

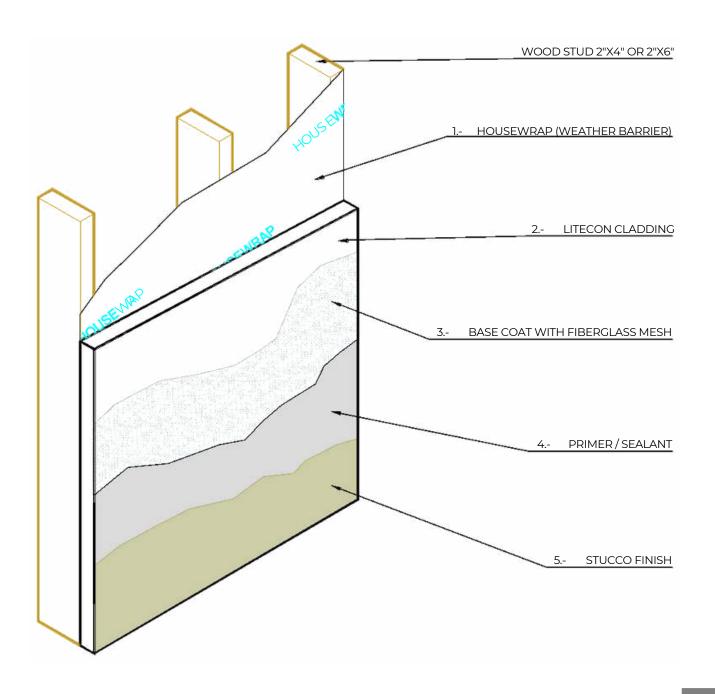
4.- COVER PENETRATIONS WITH
FIBERGLASS MESH AND ADHESIVE
LEAVE WIRES AND TUBES UNCOVERED



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POPULAR FINISHES



NOTES

1.-TAMLYNWRAP OR DUPONT DRAINABLE WRAP ARE RECOMMENDED AS A WEATHER BARRIER. CHECK MANUFACTURER'S INSTALLATION GUIDELINES DRAINABLE WRAP MUST BE INSTALLED WITH DRAINABLE PATTERN FACING LITECON CLADDING. CHECK MANUFACTURER'S INSTALLATION GUIDELINES 2.-IT IS ADVISABLE TO USE A FIBERGLASS MESH ACCORDING TO BASE COAT SYSTEM, FOR MORE INFORMATION CHECK MANUFACTURER'S INSTALLATION GUIDELINES 3.-CHECK MANUFACTURER'S INSTALLATION GUIDELINES FOR THICKNESS OF BASE COAT SYSTEM AND STUCCO FINISH

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FAQ'S

BEFORE LITECON CLADDING INSTALLATION

Q. WHAT DO I NEED TO CHECK BEFORE I START? A. MAKE SURE THE SLAB OR FOUNDATION HAS A BRICK LEDGE OR IRON ANGLE

- HAVE ALL THE NECESSARY MATERIALS AND TOOLS
- HAVE A CUTTING AREA

Q. HOW DO I PREPARE THE LITECON ADHESIVE?

A. IN A 5 GALLON BUCKET PUT 2 14" INCHES OF CLEAN WATER, POUR HALF OF A BAG OF LITECON ADHESIVE AND STIR UNTIL THERE ARE NO LUMPS, LET IT REST FOR 5 MINUTES AND GIVE A LAST STIR

Q. HOW MUCH LITECON ADHESIVE SHOULD I PREPARE?
A. IT IS RECOMMENDED TO PREPARE HALF A BAG SO IT DOESN'T DRY OUT

Q. HOW SHOULD WINDOWS BE INSTALLED?
A. WINDOWS SHOULD BE INSTALLED PER
MANUFACTURES GUIDELINES. LITECON CLADDING DOES
NOT CHANGE WINDOW INSTALLATION

Q. IF A WINDOW IS NOT LEVEL, CAN THE LITECON CLADDING BE CUT PARALLEL TO IT?

A. YES IT CAN

GARAGE

Q. SHOULD GARAGE HEAD FLASHING BE INSTALLED PRIOR TO LITECON CLADDING?

A. YES, GARAGE HEAD FLASHING SHOULD BE INSTALLED

PRIOR TO LITECON CLADDING

SLUMPS

LITECON CLADDING INSTALLATION Q. HOW TO AVOID JOINT OR ADHESIVE SLUMPS?

Q. HOW CAN I LEVEL THE FIRST ROW?A. AT THE END OF THE WORK DAY, GO BACK TO UNEVEN A. YOU CAN LEVEL WITH AN S TYPE MORTAR, LITECONJOINT OR ADHESIVE SLUMPS AND SAND DOWN ADHESIVE OR A MIX OF BOTHCOMPLETELY. BOTH LITECON CLADDING AND LITECON ADHESIVE ARE VERY EASY TO SAND DOWN, BEFORE

Q. PIECES LEFT OVER FROM CUTS CAN BE USED IN OTHERADHESIVE DRIES AND ACHIEVE AN EXTREMELY SMOOTH AREAS? SURFACE

A. YES, THEY CAN BE USED

RECOMMENDATION

Q. WHAT SHOULD I DO IF THE EDGE OF THE LITECON

CLADDING IS NOT ON A STUD? WET THE WALL BEFORE APPLYING BASE COAT.

A. THERE ARE TWO ALTERNATIVES, THE FIRST ONE IS TOSUSTENANCE: THE WALL MUST BE WET WITH WATER CUT THE LITECON CLADDING AND THE SECOND IS TO PUTPRIOR TO THE APPLICATION OF THE BASE COAT SO AN ADDITIONAL STUD FIXED TO THE EXISTING ONETHAT THE PANEL ABSORBS THE WATER AND LESS BASE COAT.

Q. CAN I APPLY STEEL FLASHING INSTEAD OF LIQUID

FLASHING?PLYWOOD/OSB FASTENER

A. YES, YOU CAN

Q. WHAT SIZE SCREW DO I USE IF I HAVE PLYWOOD/OSB

Q. HOW TO PLACE A CONTROL JOINT? AS SHEATHING AND I AM INSTALLING LITECON CLADDING A. PANEL?

VERTICAL: GROOVE VERTICALLY OR HORIZONTALLY 3"A. ADD IN LENGHT, TO THE SCREW, HOWEVER THICK8 WIDTH INCH WITH A ROUTER AND AFTER THIS PLACEYOUR PLYWOOD/OSB IS. EX: PLYWOOD IS 1/2" ADD A 1/2" BACKER ROD FOLLOWED BY CAULKING.TO THE SPECIFIED SCREW.

HORIZONTAL: SHOULD BE 58" WIDTH FOR METAL FRAME AND 1" FOR WOOD FRAME.

WINDOWS AND DOORS

LITECON CLADDING

Q. SHOULD WINDOWS BE INSTALLED PRIOR TO LITECON CLADDING? A. YES, WINDOWS SHOULD BE INSTALLED PRIOR TO

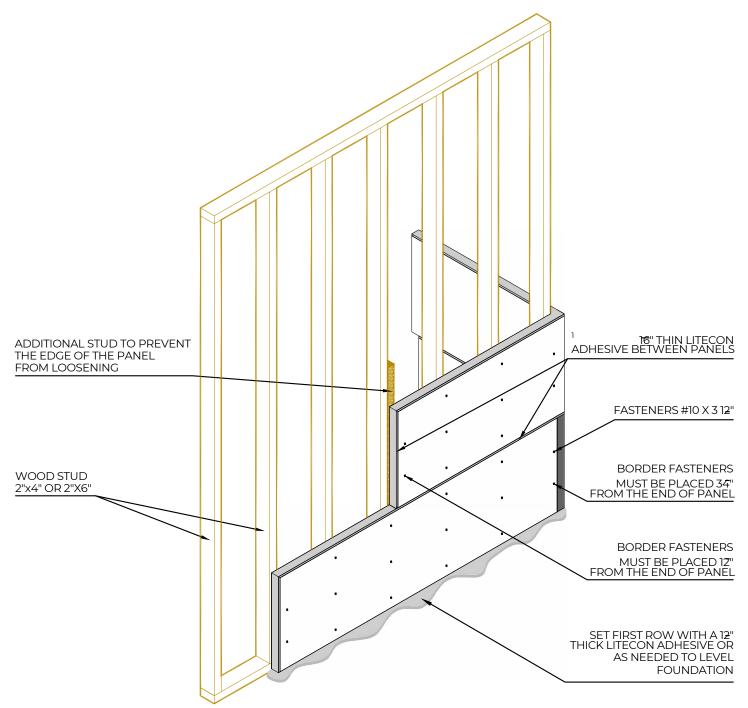
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PLACEMENT OF ADDITIONAL STUD WHEN THE EDGE OF THE PANEL IS NOT ALIGNED WITH A STUD



NOTES

1.-LEVEL FIRST ROW WITH LITECON ADHESIVE

2.-MAKE SURE TO APPLY ENOUGH ADHESIVE, AT LEAST 1/16" THROUGHOUT ENTIRE MATING FACES

3.-BE SURE TO INTERLOCK 2" OF PANEL IN CORNERS

4.-WHEN DRILLING THROUGH THE PANELS, MAKE SURE THE SCREW ENTERS THE WOOD STUD

5.-FASTENERS HEADS MUST BE COUNTERSUNK 12" INTO THE PANEL

6-FILL THE 12" GAP GENERATED BY THE FASTENER WITH LITECON ADHESIVE TO PREVENT WATER INTRUSION TO THE STUD 7.-ALLOW LITECON ADHESIVE TO DRY FOR A MINIMUM OF 24 HOURS PRIOR TO APPLYING ANY LOAD

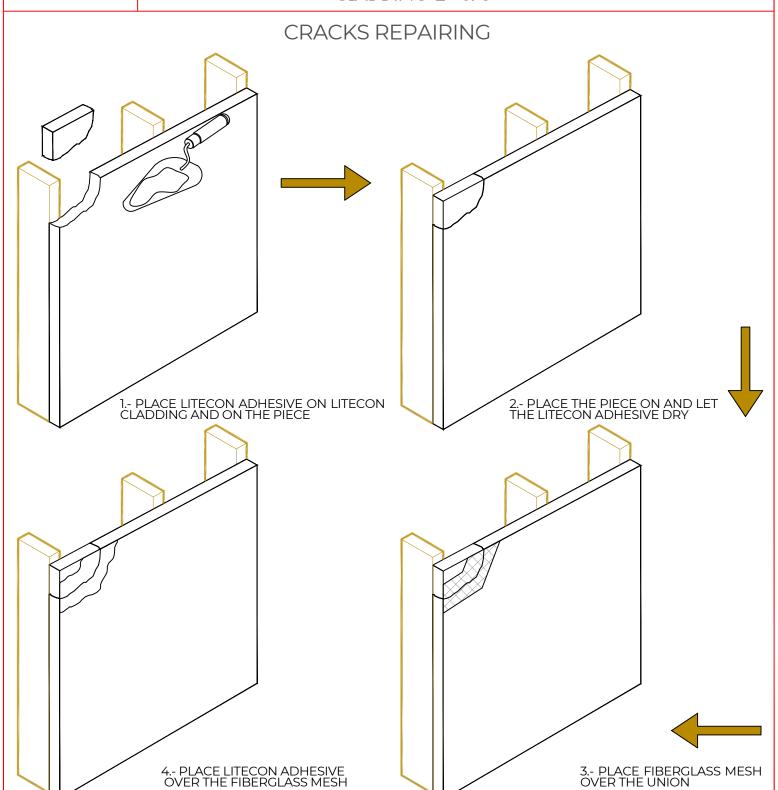
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1.FOR DOOR AND WINDOW CORNERS AND REPAIRS, USE SELF-ADHESIVE FIBER GLASS MESH ALKALI RESISTANCE AND HIGH HUMIDITY RESISTANT
2.IT IS ADVISABLE TO USE A FIBERGLASS MESH ACCORDING TO THE BASE COAT SYSTEM, FOR MORE INFORMATION CHECK MANUFACTURER'S INSTALLATION GUIDELINES 3.CHECK MANUFACTURER'S INSTALLATION GUIDELINES FOR THICKNESS OF BASE COAT SYSTEM AND STUCCO FINISH

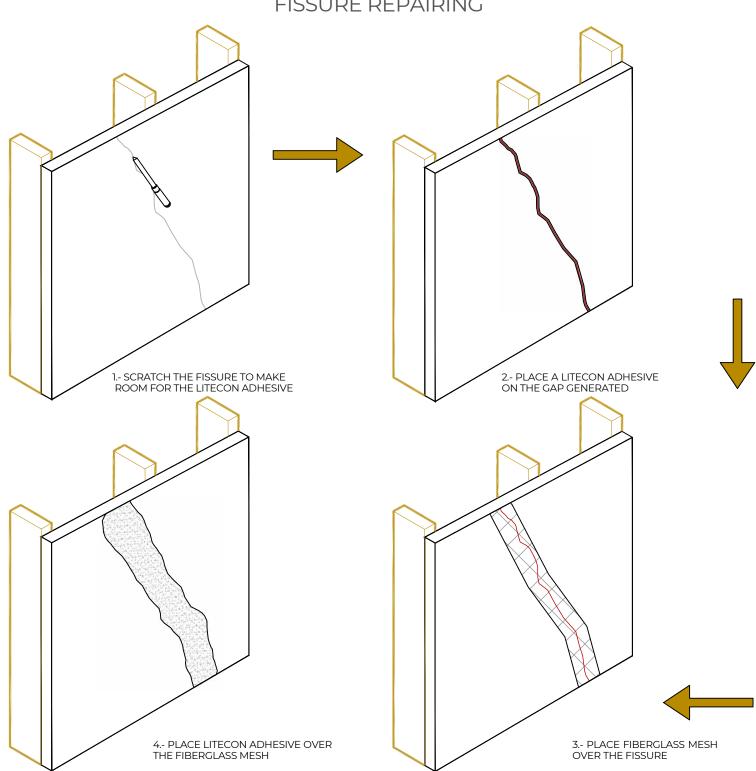
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FISSURE REPAIRING



1.FOR DOOR AND WINDOW CORNERS AND REPAIRS, USE SELF-ADHESIVE FIBER GLASS MESH ALKALI RESISTANCE AND HIGH HUMIDITY RESISTANT
2.IT IS ADVISABLE TO USE A FIBERGLASS MESH ACCORDING TO THE BASE COAT SYSTEM, FOR MORE INFORMATION CHECK MANUFACTURER'S INSTALLATION GUIDELINES 3.CHECK MANUFACTURER'S INSTALLATION GUIDELINES FOR THICKNESS OF BASE COAT SYSTEM AND STUCCO FINISH

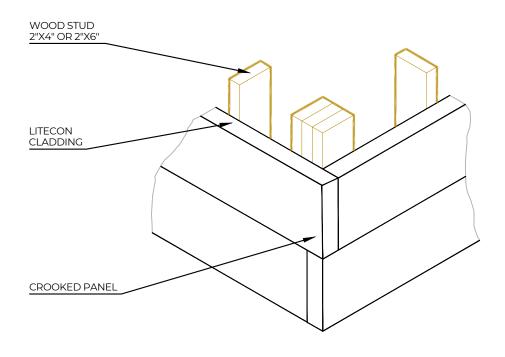
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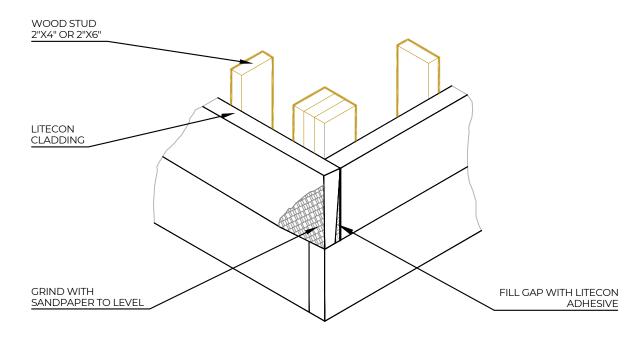
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CROOKED CORNER REPAIRING





NOTES

1.FOR DOOR AND WINDOW CORNERS AND REPAIRS, USE SELF-ADHESIVE FIBER GLASS MESH ALKALI RESISTANCE AND HIGH HUMIDITY RESISTANT
2.IT IS ADVISABLE TO USE A FIBERGLASS MESH ACCORDING TO THE BASE COAT SYSTEM, FOR MORE INFORMATION CHECK MANUFACTURER'S INSTALLATION GUIDELINES
3.CHECK MANUFACTURER'S INSTALLATION GUIDELINES FOR THICKNESS OF BASE COAT SYSTEM AND STUCCO FINISH



INSTALLATION GUIDE FOR CLADDING 2023